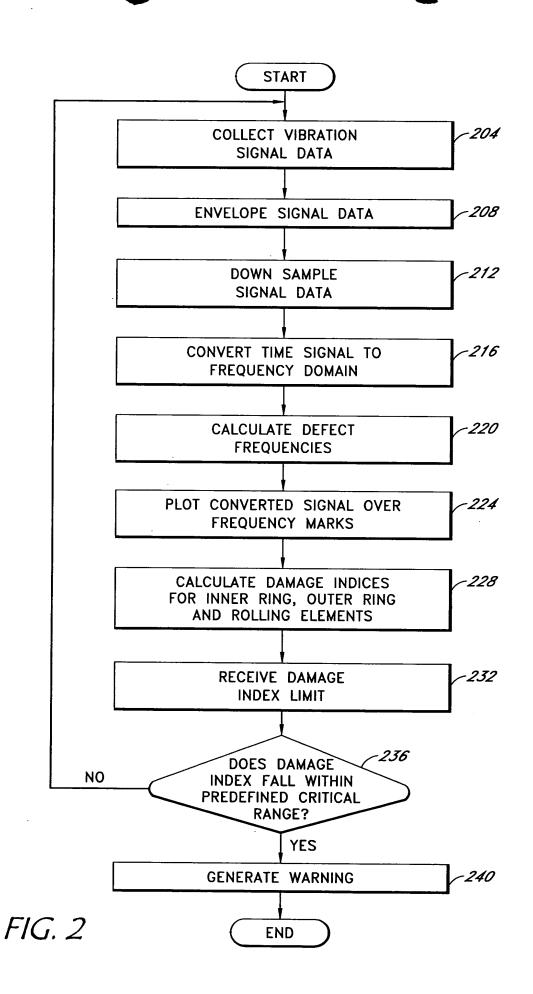


FIG. 1



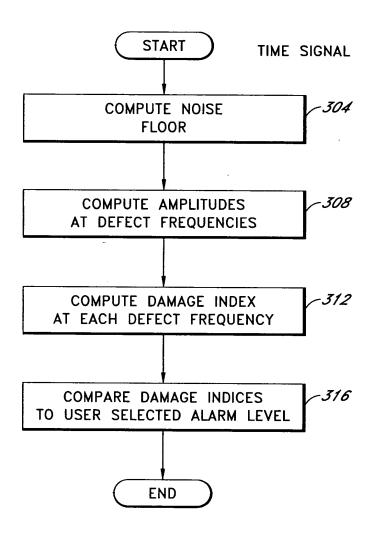
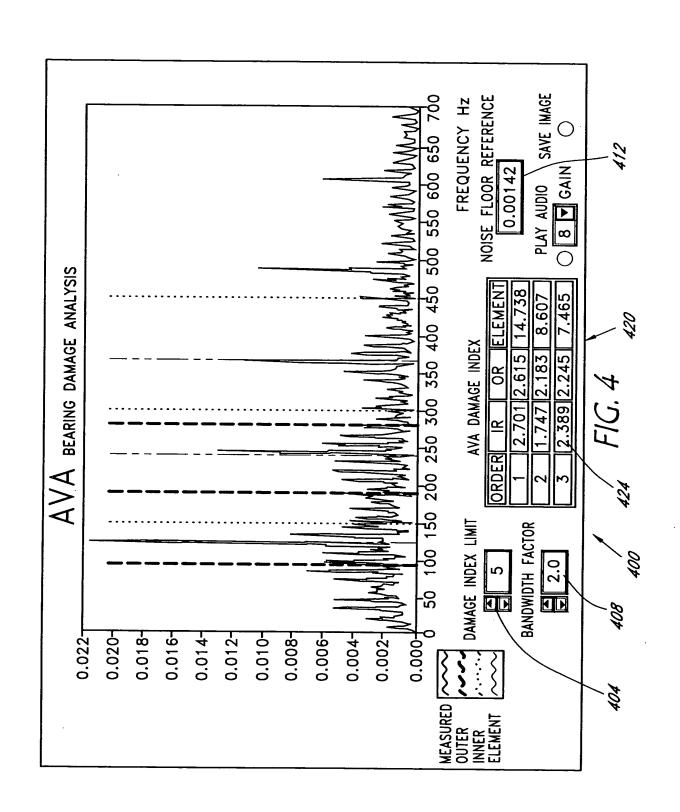


FIG. 3



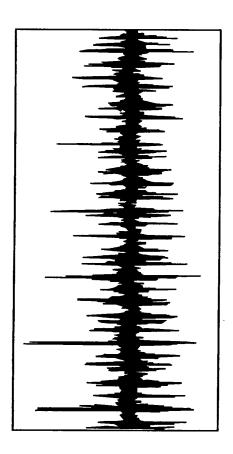


FIG. 5

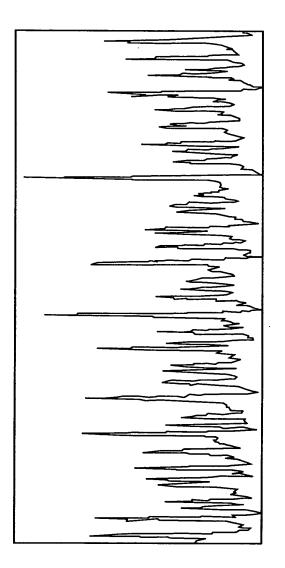


FIG. 6

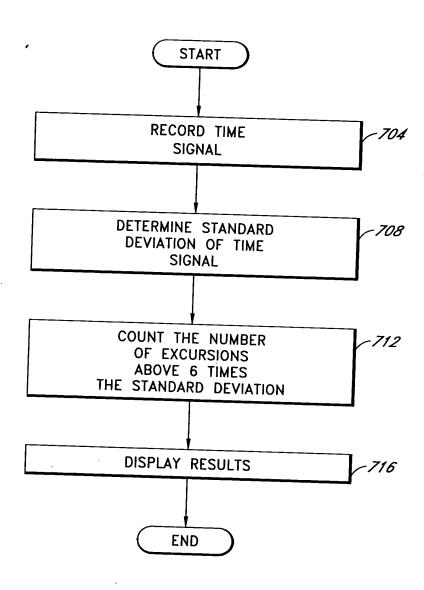
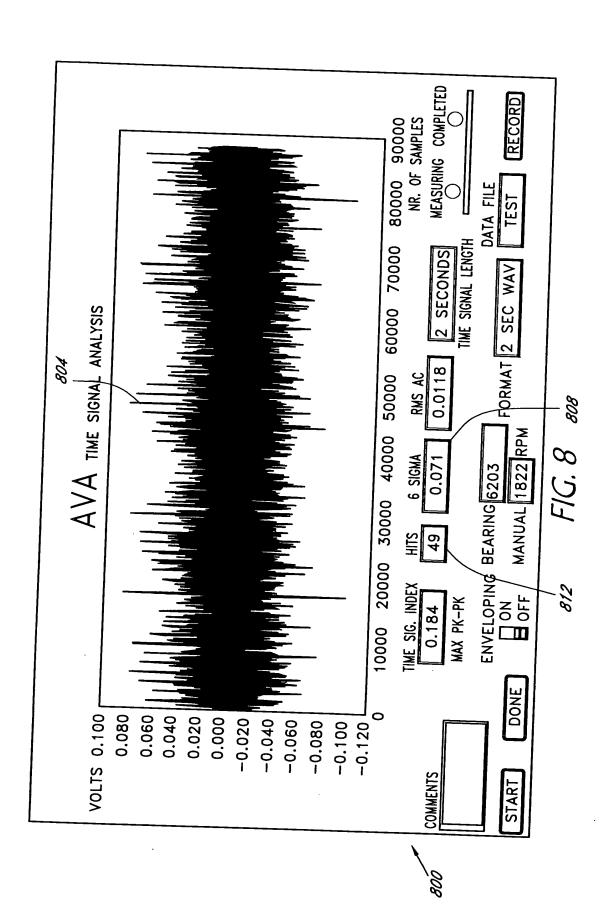


FIG. 7







ENVELOPING PROCESS



